



## FLYWHEEL INSTALLATION INSTRUCTIONS

Please thoroughly read the instructions shown below. If you have any questions regarding the installation of this flywheel, call our toll-free technical support hotline at 1-800-258-8312. Our experienced ASE certified technical staff would be glad to assist you.

- Make sure hands are clean and free of any oil and grease.
- Make sure engine and transmission seals are leak free. Replace damaged seals if necessary.
- Make sure crankshaft flange is clean, flat, and square.
- Make sure that the threads in the crankshaft flange are clean; chase threads with a tap if necessary.
- Clean rust preventative coating from friction surface and mounting surface of flywheel and pressure plate.
- It is recommended that **NEW** flywheel-to-crankshaft and cover assembly-to-flywheel mounting bolts be used.
- Be sure to use a thread locking compound on all flywheel-to-crankshaft and cover assembly-to-flywheel bolts. (e.g. Loctite® Threadlocker #262 or Equivalent)
- Tighten all flywheel-to-crankshaft and cover assembly-to-flywheel mounting bolts in a star pattern using manufacturers recommended torque specifications.

### IMPORTANT!

- Failure to follow manufacturer's recommended torque specifications may damage flywheel, cover assembly and/or bolts and will **NOT** be covered under warranty.

### CAUTION!

- Do **NOT** use an impact wrench to mount flywheel or cover assembly! Use a torque wrench and follow manufacturer's specifications.
- Additional preventative measures include: Check crankshaft endplay, check transmission input shaft run-out and endplay, check drive shaft, U-joints, constant velocity joints and boots for worn or damaged parts.

**The enclosed new flywheel was manufactured to meet or exceed OEM standards and specifications and will perform to OEM standards if used as intended.**